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Rush!!!

D4669-3
Job Sheet 187209



Part No: D4669-3

Job Qty: 24 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/3/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV A SHEETS 3,4 IPP REV:A 12.08.29 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	24 pcs		12/3/18	0.00	1.27	Waterjet - Flow		<i>SC 12/11/19</i>
110	QC	24 pcs		12/3/18	0.00	0.00	QC2 Waterjet-3		<i>SC 12/11/19</i>
120	QC	24 pcs		12/3/18	0.00	0.00	QC8-5		<i>38</i>
130	Brake NC	24 pcs		12/3/18	0.00	4.60	Brake NC 1		<i>NOV 01 2019</i>
140	QC	24 pcs		12/3/18	0.00	0.00	QC5		<i>NOV 01 2019</i>
150	HandFinish	24 pcs		12/3/18	0.00	0.81	HandFinish1		<i>NOV 05 2019</i>
160	QC	24 pcs		12/3/18	0.00	0.00	QC7-4		<i>NOV 05 2019</i>
170	Packaging	24 pcs		12/3/18	0.00	0.00	Packaging3-2		<i>NOV 05 2019</i>
180	QC21-SA	24 Ea		12/3/18	0.00	0.00	QC21		<i>NOV 08 2019</i>

Part Op 100 - 1-Cut as per Dwg Dwg Rev: *A* Prog Rev: *A* 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg AFTER BENDING TRANSFER DRILL AND OPEN HOLES TO FINISH SIZE AS PER DWG AND DEBURR

140 - QC5- Inspect part completeness to step on W/O

150 - Chemical Conversion Coat per QSI005 4.1

160 - QC7-Inspect Chemical Conversion Coat

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

MF004

Job BOM

Item	Component Name	Quantity	Operation	Container
1	6061-T6 Sheet 0.032"	12,6240 sf (.526 ea)	100-Waterjet - Flow - 1	<i>5018206</i>

Job Allocations

Component Part	Required	Inventory	Allocated
M6061T6S.032	13	128	0

Part Specifications

Specifications could not be found.

Plex 11/28/18 3:38 PM dart.white.jesse

